

Tolérance générale: Js12

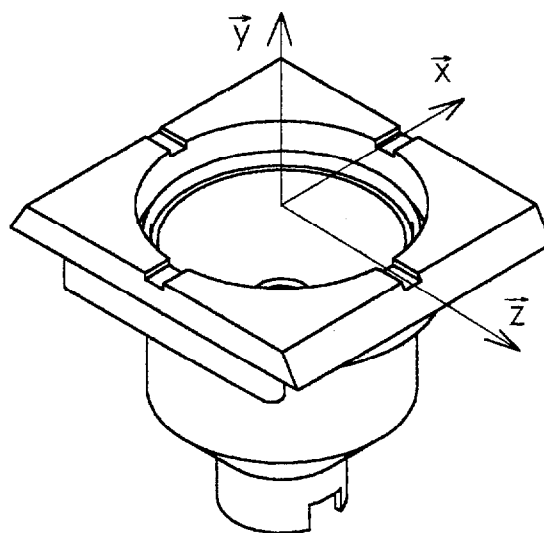
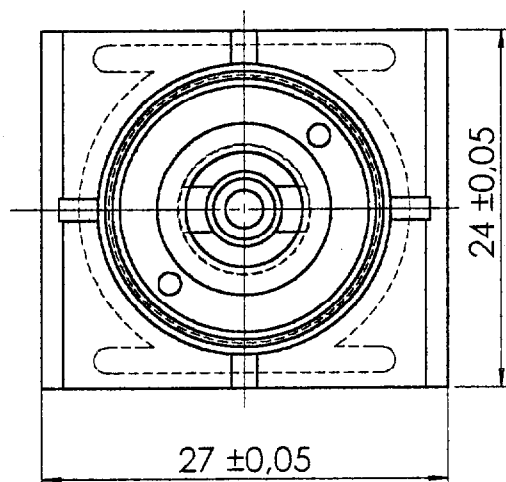
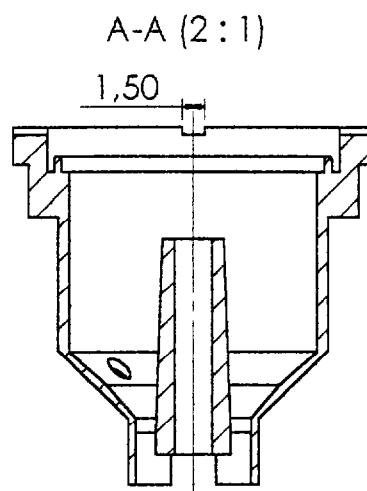
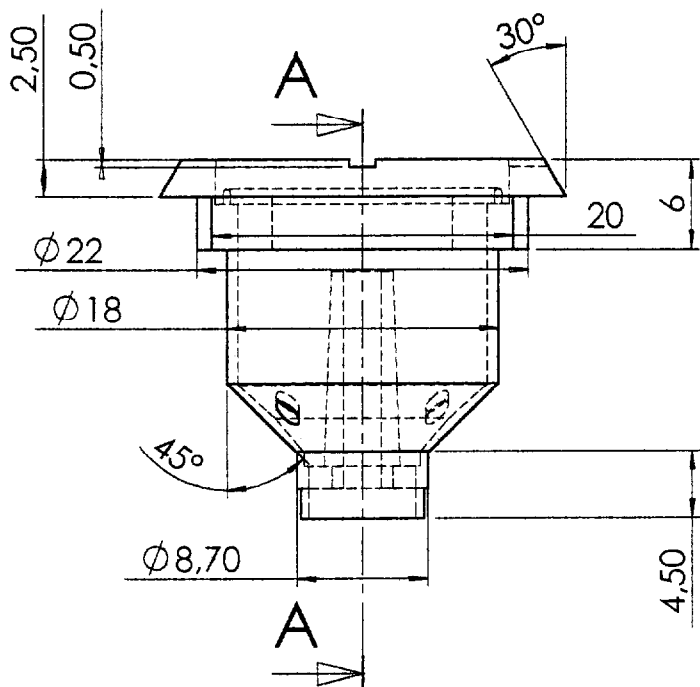
Echelle 1:1

Couvercle de batterie

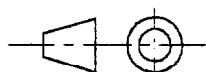
Dossier technique

Document DT1

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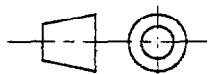
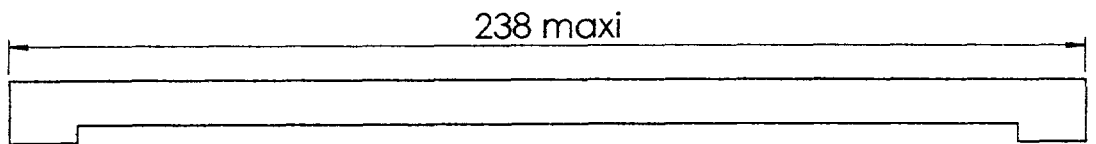
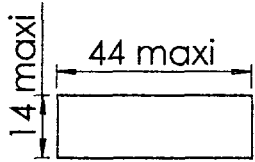
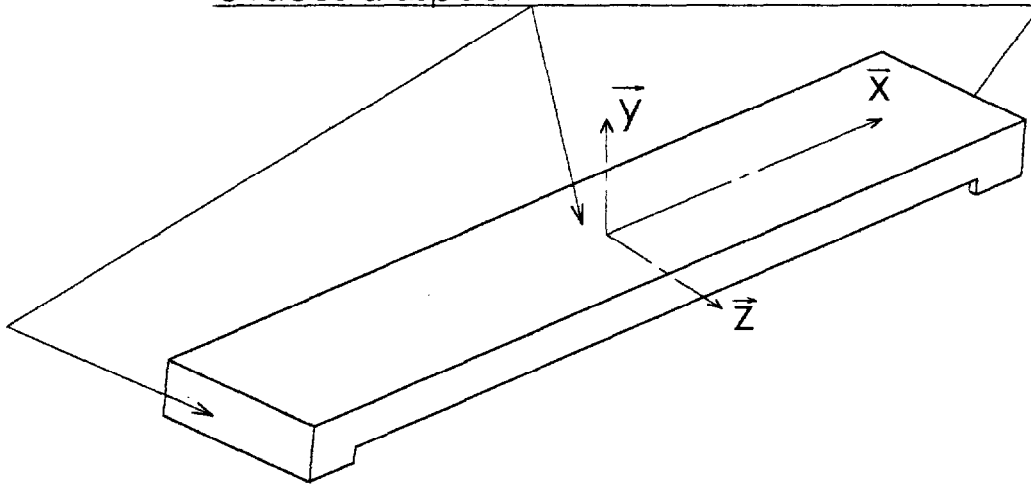
Tolérance générale: Js12



Bouchon

Echelle: 2:1

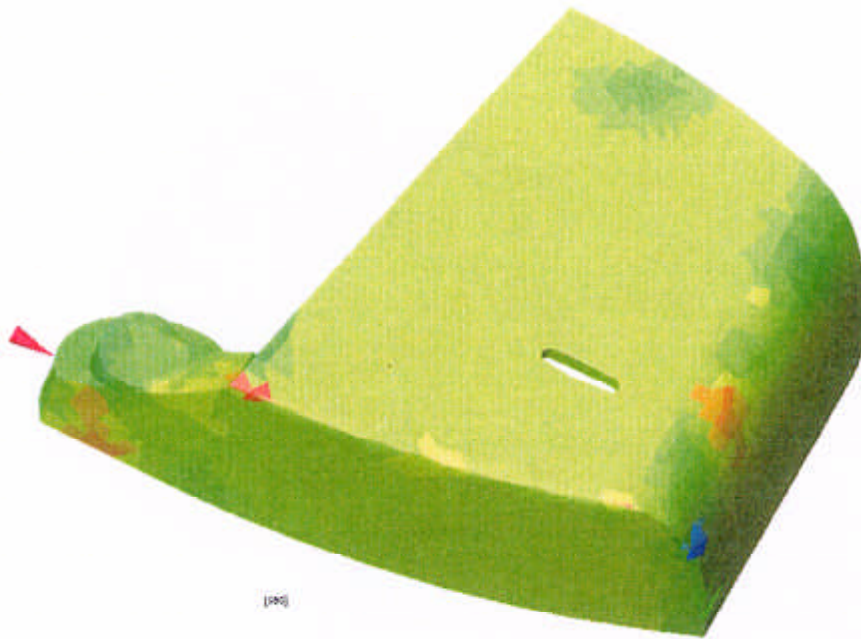
3 faces d'aspect



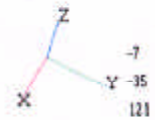
Capot de rampe - Ebauche

Echelle: 0,6:1

Variation du temps de solidification



[s]



Variation du temps de solidification

[s]

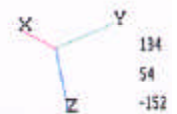
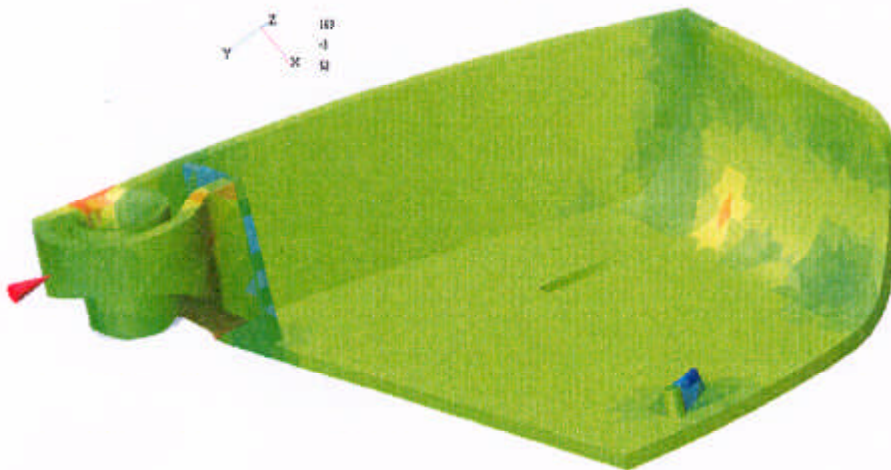


20 mm

Variation du temps de solidification



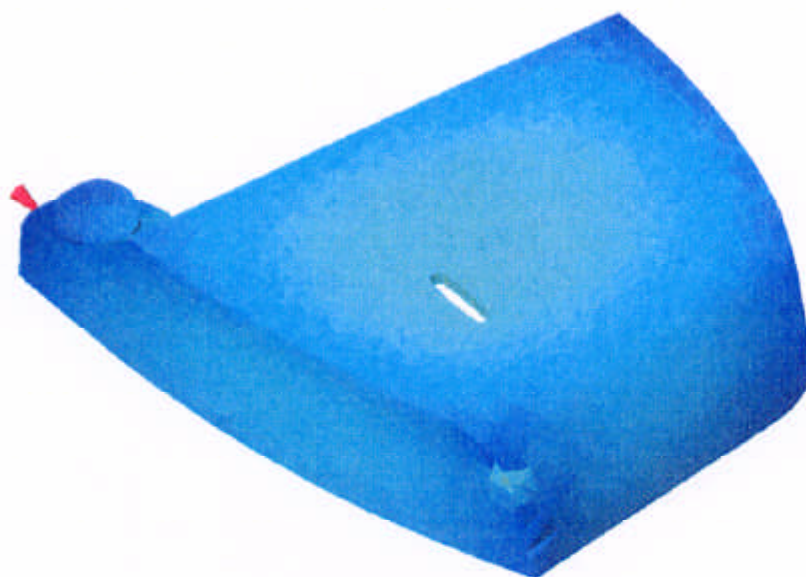
[s]



20 mm

Variations de température de surface

[deg c°]

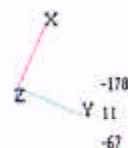
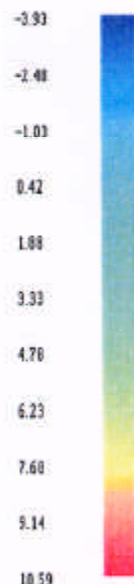


Moldflow

20 mm

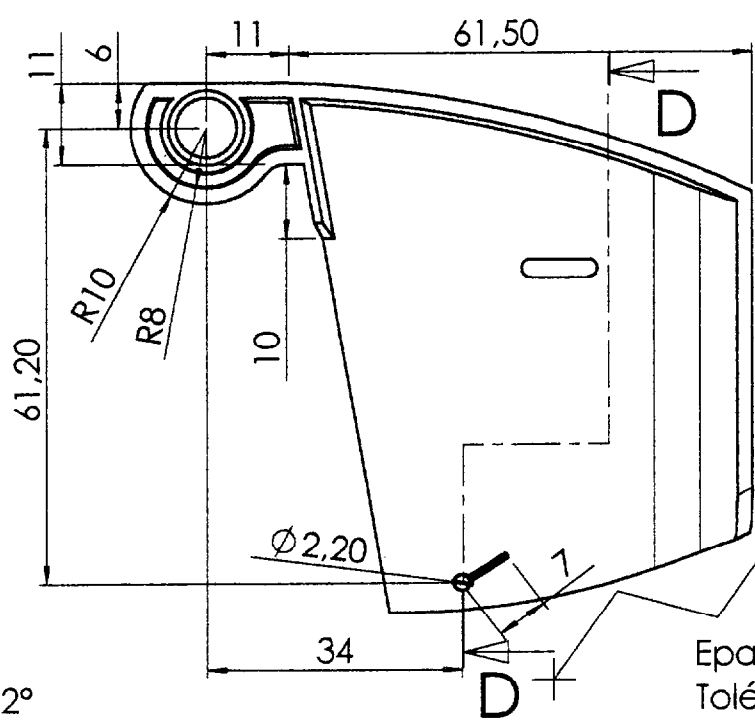
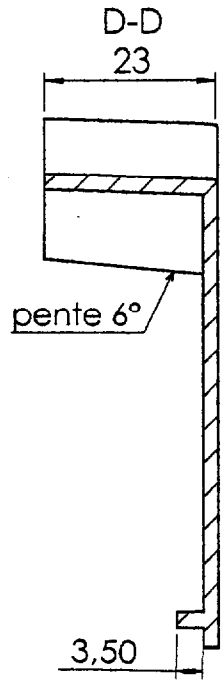
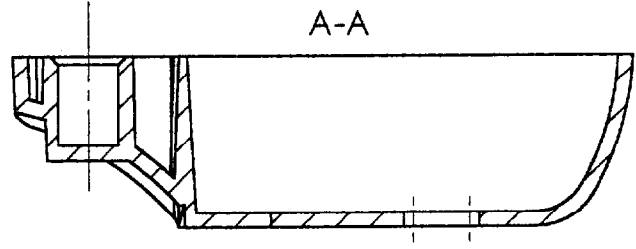
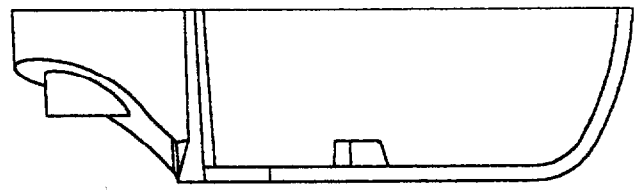
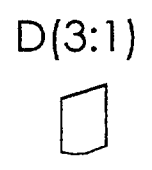
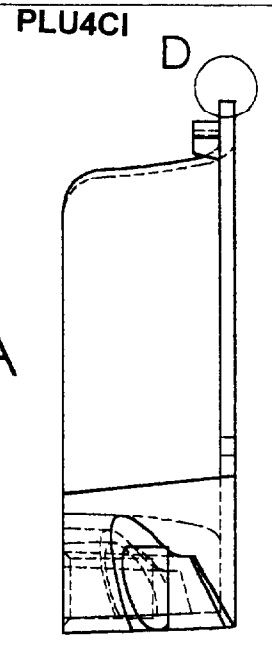
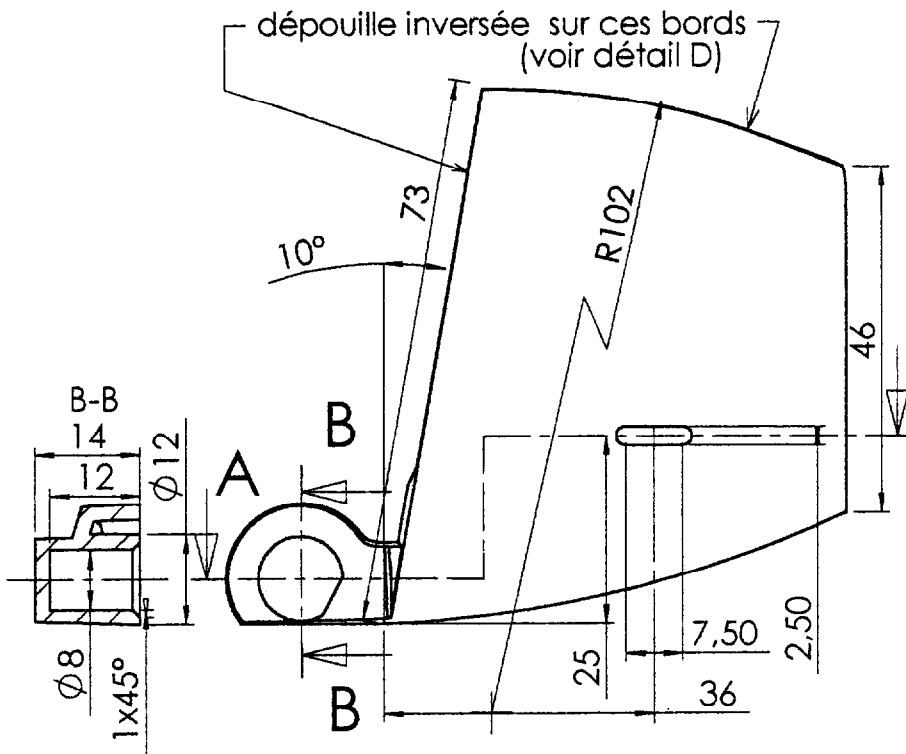
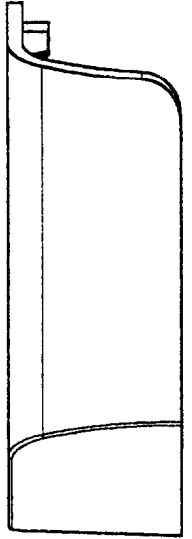
Temp. de surface Variations

[deg.C]



Moldflow

20 mm



Epaisseur moyenne = 2 mm
Tolérance générale: Js 13

Dépouille générale 2°

Cache-borne -

Echelle 1:1