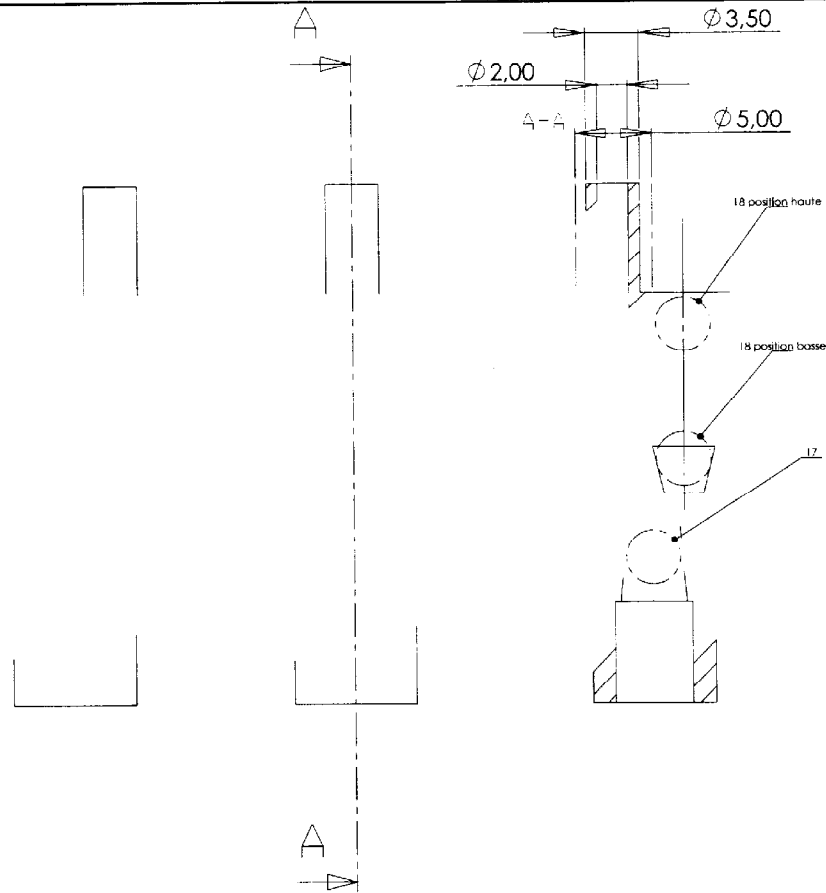


DOCUMENTS REPONSES

<i>Description/Contenu</i>	<i>Document / Format</i>	<i>Page</i>
Partie 1 : conception double clapet -----	DR1 / A3 -----	29/33
Partie 2 : lignes de joint -----	DR2 / A3 -----	30/33
Partie 2 : choix de l'alimentation -----	DR3 / A3 -----	31/33
Partie 3 : étude de forme de la gâchette -----	DR4 / A4 -----	32/33
Partie 4 : outillage bouteille -----	DR5 / A2 -----	33/33



Vérification des dimensions de l'assemblage

Déterminer la surcote U

Déterminer A

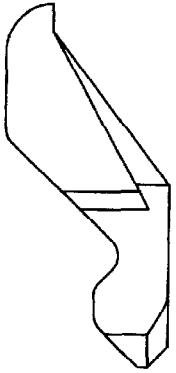
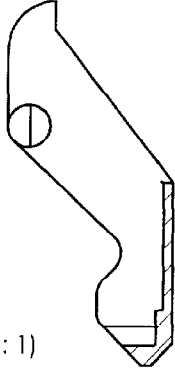
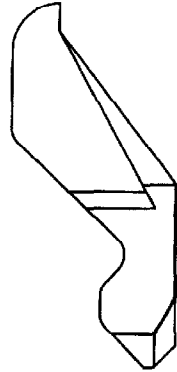
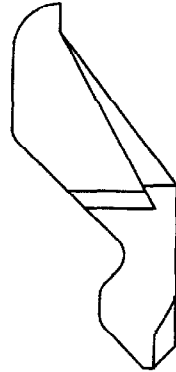
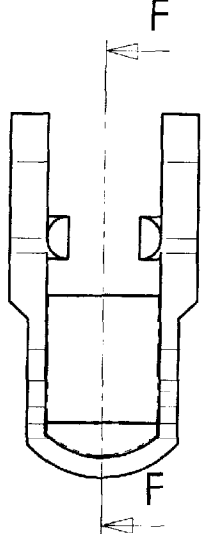
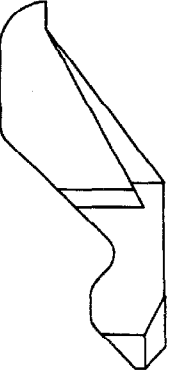
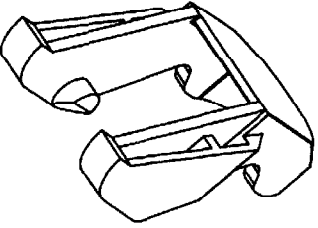
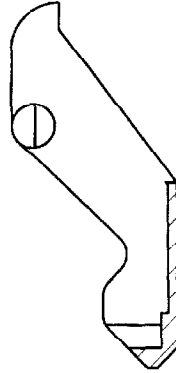
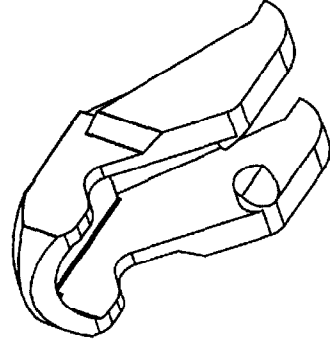
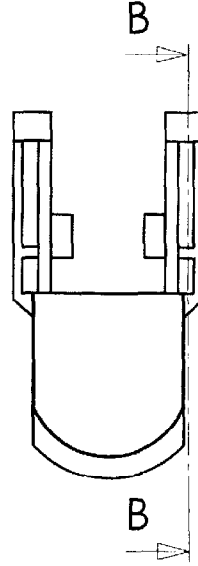
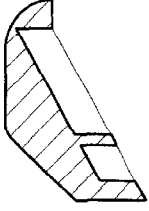
Déterminer B

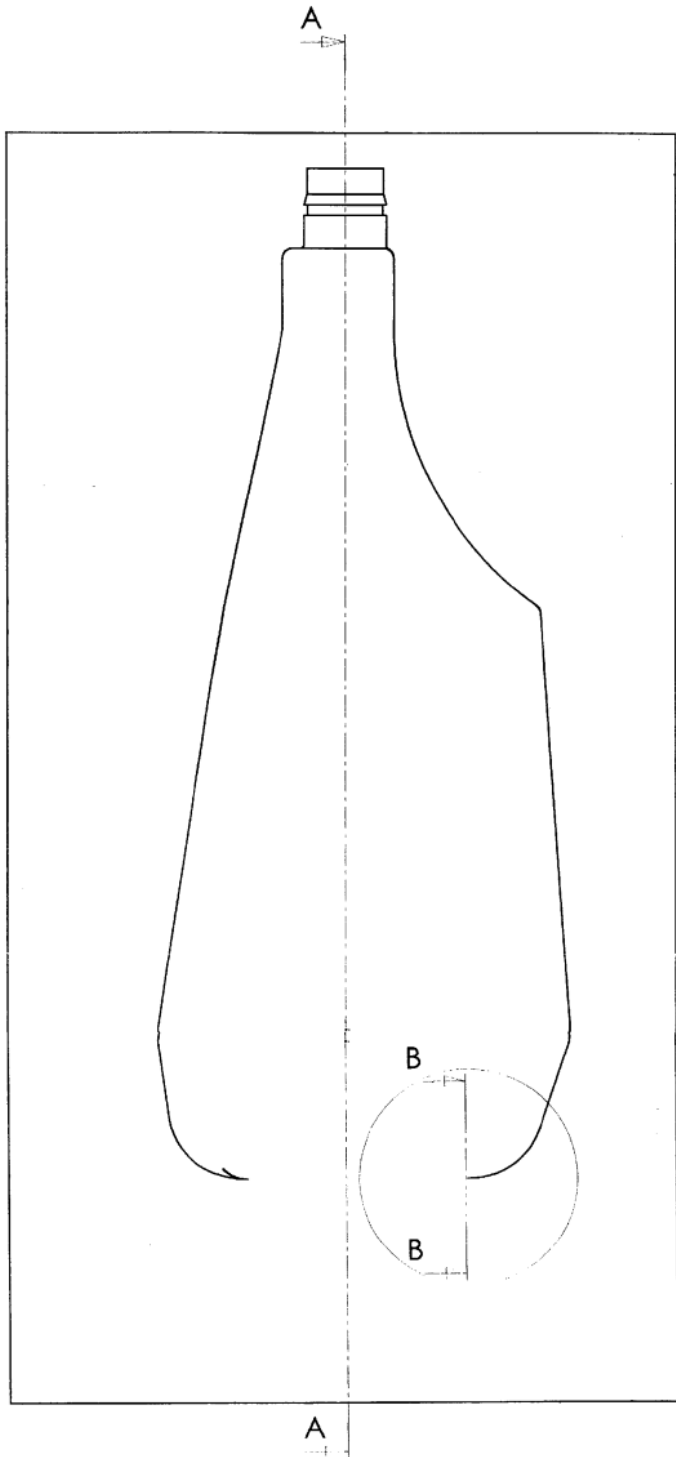
Déterminer $Er(t)7$ et $Er(t)19$ à partir du diagramme

Déterminer C

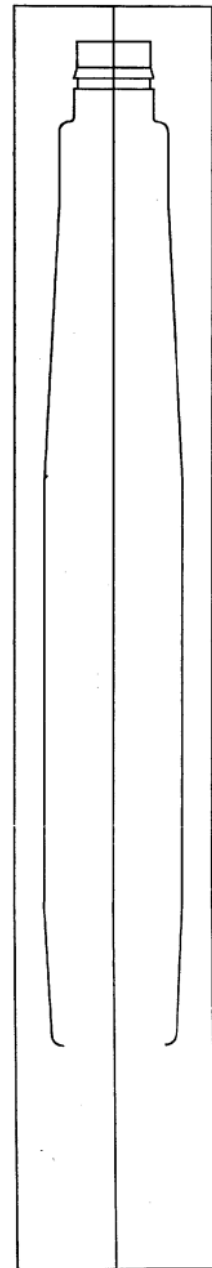
Déterminer p

Vérifier p

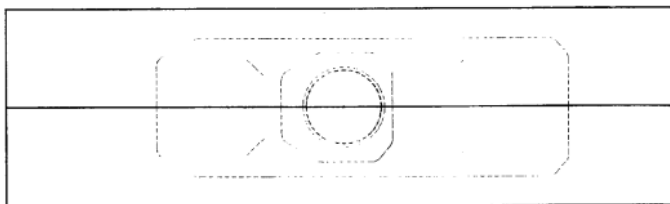
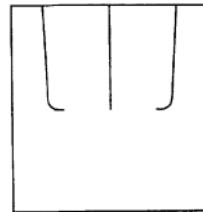
<p>A) Direction principale de moulage et sens d'éjection</p> 	<p>B) Plan de joint outillage</p>  <p>F-F (2 : 1)</p> 	<p>E) Traces des éjecteurs</p>  
<p>D) traces de ligne de joint externe</p>  	<p>C) traces de ligne de joint externe</p>  <p>F - F (2 : 1)</p> 	<p>F) Traces du morcelage et éléments morcelés</p>   <p>B-B (2 : 1)</p>



A-A hachures enlevées



B-B hachures enlevées



Longueur pincée :
$L_p =$
Diamètre de la paraison :
$D_p =$
Périmètre de la bouteille (mesurer sur le DR5) :
$P_{bouteille} =$
Section de la bouteille :
$S_{bouteille} =$
Expression de la section de la paraison en fonction de l'épaisseur de paraison :
$S_{paraison} =$
Épaisseur de la paraison :
$e_{paraison} =$